## SCHWENK

## Technical datasheet Rapidcement CEM I 52.5 R Portland cement

Composition	Rapidcement is a hydraulic binder according to SS-EN 197-1. The main components of the cement are Portland cement clinker. Calcium sulfate is added to regulate the setting time as well as limestone as a minor constituent. A tight quality control during the entire production process ensures a product of constant quality on a high level.	
Properties	Properties are listed in the table "Typical data", page 2. <i>Rapidcement</i> is low in chromium. By adding a chromate reducing agent to the cement the amount of water-soluble chromium VI is below 2 mg/kg.	
Application	Rapidcement can be used for the fabrication of concrete according to SS-EN 206 och SS 137003. Further applications include the use as a binder in ready mixed mortars and in ground stabilization. Rapidcement can be used where rapid strength development is desired, e.g. in prefabricated production where rapid demoulding and early lifting of concrete elements are a requirements, or during castings in low temperature conditions, e.g. during winter.	
Quality assurance	<i>Rapidcement</i> conforms to the requirements stated in SS-EN 197-1 and is subjected to a rigorous quality assurance protocol in our laboratories. Additionally, the cement is regularly controlled by the third-party organization SPSC, Lithuania.	
Supplier	Akmenes Cementas, Akmene, Lithuania (a part of the SCHWENK Building Materials Group).	
Storage and storage time	<i>Rapidcement</i> must be stored in dry environment and must be protected from moisture. Storage time is at least two months under dry, moisture free conditions.	
Certification	The product is controlled and certified (CE marked) according to EN 197-1 by SPSC, Lithuania.	Akmenes Cementas Fabrik Akmene, Litauen J. Dalinkevičiaus g. 2 LT-85118 Naujoji Akmenė 1397-CPR-0293 EN 197-1 CEM I 52,5 R
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## Typical data

Physical data	Required	
ineness (Blaine)	540 m²/kg	-
Density	3.08 g/cm <sup>3</sup>	-
Bulk density	0.95 g/cm <sup>3</sup>	-
Setting time	170 min	≥ 45 min <sup>A</sup>
Soundness	1.0 mm	≤ 10 mm <sup>A</sup>
Compressive strength		
1 d	30 MPa	-
2 d	40 MPa	≥ 30 MPa <sup>A</sup>
28 d	63 MPa	≥ 52.5 MPa <sup>A</sup>
Chemical data	Required	
Sulfate (SO₃)	3.5 %	$\leq$ 4.0 % <sup>A</sup>
Alkali content (Na <sub>2</sub> O <sub>eqv</sub> )	0,8 %	-
Loss of ignition (LOI)	2.8 %	≤ 5.0 % <sup>A</sup>
Chlorid (Cl⁻)	0.05 %	$\leq$ 0.10 % <sup>A</sup>
Chromium (Cr <sup>(VI)</sup> )	< 2.0 mg/kg	< 2.0 mg/kg <sup>B</sup>

Requirements according to:

<sup>A</sup> SS-EN 197-1:2011 Cement – Part 1: Composition, specifications and conformity for common cements

<sup>B</sup> Directive 2003/53/EC of the European Parliament and of the Council (2003)